

India's First Complete Guide to

Bar Bending Schedule



## **Bar Bending Schedule**

#### □ Introduction:

Welcome to the comprehensive guide on Bar Bending Schedule (BBS) – an indispensable aspect of modern construction practices. This eBook is designed to unravel the intricacies of BBS, a fundamental process that bridges architectural designs with structural reality. Whether you're a budding engineer, a seasoned construction professional, or simply curious about the inner workings of building projects, this eBook will provide valuable insights into the world of reinforcement detailing and scheduling. Let's Start !!

#### What You'll Learn:

- 1. What You Will Learn: In the following chapters, you will delve into the core principles of Bar Bending Schedule.
- 2. Understanding BBS: Gain a clear grasp of what Bar Bending Schedule entails, its significance, and how it influences the overall construction process.
- **3. Essential Components:** Explore the crucial elements of BBS, including bar identification, types, sizes, cutting lengths, bending details, and accurate quantity calculations.
- 4. Creating BBS: Learn the step-by-step process of creating a meticulous BBS, from interpreting structural drawings to employing industry-standard practices.
- 5. BBS Formats: Discover various formats and templates used for organizing BBS data, enabling seamless communication between project stakeholders.
- **6. Optimizing Efficiency:** Uncover strategies to optimize BBS to enhance project efficiency, minimize wastage, and ensure precise implementation.

#### **Conclusion**:

As you conclude your journey through this eBook, you'll emerge equipped with a deep understanding of Bar Bending Schedule. Whether you're tasked with generating BBS documents, overseeing construction projects, or simply seeking to expand your knowledge, the insights gained from this eBook will undoubtedly serve you well. Let this eBook be your guiding light as you navigate the intricate realm of Bar Bending Schedule.

Note: To Understand Detailed Building Estimation, Enroll in Estimation & Costing eBook.



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## Introduction to BBS



#### **Introducing Bar Bending Schedule**

Bar bending, an essential aspect of building construction, involves the precise cutting and shaping of reinforcement bars. The process comprises several key steps that culminate in what is known as scheduling. In this book, we will cover the fundamental to advanced techniques of bar bending.



The first step in bar bending is the structural drawing reading which further includes:

- Location and Marking: Identifying the specific locations where bars are to be placed and marking them accordingly.
- Type of Bar: Specifying the type or grade of reinforcement bar to be used for different structural elements.
- Size of Bar: Determining the dimensions and diameter of each reinforcement bar.
- Cutting Length: Calculating the length to which each bar needs to be cut before bending and placing it.
- Number of Bars: Mentioning the quantity of bars required for each particular section of the structure.
- Bending Details: Providing precise instructions on how the bars should be bent to achieve the desired shape.
- Total Quantity: Summing up the total quantity of each type of reinforcement bar required as per the structural drawing.

All these detailed listings together form the essential process known as "Scheduling" in the context of Bar Bending.



#### **Bar Bending Schedule Sample Format**

Schedule Sheet Prepared In Exce

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Please note that the format of the Bar Bending Schedule provided earlier is just one example among various formats utilized in construction companies. Each company may have its own specific processes and systems for creating Bar Bending Schedules. However, in the absence of a predefined company format, the mentioned format can serve as a suitable starting point for initiating the work.

It's essential to understand that Bar Bending Schedules are customized documents tailored to suit the unique requirements of each construction project. Companies may have specific templates and guidelines to follow, ensuring consistency and accuracy in the documentation process.

Before creating a Bar Bending Schedule, project teams should carefully analyze the structural drawings and specifications to determine the optimal reinforcement bar arrangement for each element.

Moreover, companies often maintain a library of standard bar shapes and bending templates, which can streamline the process and ensure adherence to quality standards.



#### **Advantages of Bar Bending Schedule**

- Accuracy: The schedule ensures precise cutting lengths and bending details for each reinforcement bar, reducing errors and wastage of materials.
- Efficiency: By having a detailed plan in advance, construction teams can work efficiently, saving time during the actual bar bending process.
- Cost-Effectiveness: The schedule helps in optimizing the use of reinforcement bars, leading to cost savings and better budget management.
- Quality Control: With a scheduled approach, the quality of bar bending work improves, leading to a stronger and more durable structure.
- Coordination: The schedule acts as a clear guideline for all involved parties, facilitating better coordination between engineers, contractors, and laborers.
- Avoids On-Site Conflicts: Having a pre-planned schedule reduces conflicts and confusions on-site, leading to a smoother construction process.
- Structural Integrity: Properly bent and positioned bars result in a structurally sound building that can withstand design loads and stresses.
- Safety: Accurate bar bending reduces the chances of accidents and mishaps during construction.
- Documentation: The schedule serves as a crucial piece of documentation for future reference, inspections, and maintenance.





## **Uses of Bar Bending Schedule in Construction Project**

- Initial Planning: During the initial planning stage, a preliminary BBS is not typically prepared. Instead, rough estimates of reinforcement quantities may be made based on high-level structural layouts. The BBS is not fully calculated at this stage, as it is more of a cost estimation exercise rather than a detailed engineering analysis. No specific drawing is associated with the BBS at this point.
- Detailed Design: In this stage, the BBS is calculated based on detailed structural drawings, such as the reinforcement layout plans, sections, and elevations. These drawings provide specific information about the structural elements' size, shape, and positioning. Engineers use this information to calculate the exact quantities, types, sizes, cutting lengths, and bending details of reinforcement bars required for each structural element.
- Procurement: The BBS calculated during the detailed design stage is used for procurement. The list of required reinforcement bars, along with their specifications, is used to order the materials from suppliers. The procurement team uses this information to ensure the right materials are purchased and delivered to the construction site.
- Construction Execution: During the construction phase, the BBS serves as a reference for the actual bar bending work. The site workers use the BBS to accurately cut, bend, and position the reinforcement bars. They follow the bending details provided in the BBS to ensure proper installation.
- Revisions and Changes: If design changes or unforeseen circumstances occur during construction that affect the reinforcement requirements, a revised BBS is prepared. This revised BBS incorporates the updated quantities, sizes, and bending details based on the changes made. The revised BBS is then used for further construction work.
- Quality Assurance and Inspections: Inspectors may refer to the BBS during quality assurance and inspections to ensure that the reinforcement bars are installed as per the design and construction specifications. They cross-check the actual work on-site against the details provided in the BBS.
- As-Built Documentation: After construction is complete, the actual positions and details of reinforcement bars are recorded as-built. This information is then updated in the BBS to create a final version that reflects the constructed reality. The as-built BBS serves as a valuable reference for future maintenance and renovations.



- Strength: Steel reinforcement provides tensile strength to the concrete, making the composite material (RCC) capable of withstanding both compressive and tensile forces.
- Coefficient of Thermal Expansion: Coefficient of Thermal Expansion characteristics of reinforcement is almost similar to concrete.
- Flexibility: The use of steel reinforcement allows for flexibility in design, enabling construction of structures with various shapes, sizes, and spans.
- Crack Control: Steel bars help control and minimize cracks that may occur in concrete due to temperature changes, shrinkage, or loading.
- Durability: Steel reinforcement enhances the durability and longevity of RCC structures, as it mitigates the impact of environmental factors and loadings.
- Load-Bearing Capacity: The addition of steel bars significantly increases the loadbearing capacity of the RCC elements, allowing for the construction of taller and larger structures.
- Ductility: Steel is a ductile material, which means it can deform without breaking. This property allows RCC structures to absorb energy during earthquakes or other dynamic loads, making them more resistant to damage.
- Fire Resistance: Steel reinforcement provides some fire resistance to the concrete, as it acts as a heat sink, protecting the inner core from rapid temperature rise.
- Construction Speed: Using steel reinforcement speeds up construction since precut bars can be easily placed and secured in the desired positions.
- Cost-Effectiveness: The use of steel reinforcement optimizes the use of materials, reducing overall construction costs while maintaining structural integrity.
- Code Compliance: Steel reinforcement in RCC work is essential for complying with building codes and design standards that require adequate reinforcement for safety and stability.



#### **Different Grades of Steel Reinforcement**

In construction, various grades of steel reinforcement are manufactured to meet specific engineering requirements. The most commonly used grades are:

- Mild Steel (Grade I): This is the most basic and commonly used grade of steel reinforcement, suitable for general construction purposes. It has a yield strength of 250 N/mm<sup>2</sup>.
- Medium Tensile Steel (Grade II): This grade offers higher strength than mild steel, with a yield strength of 415 N/mm<sup>2</sup>. It is used for structures that require increased load-bearing capacity.
- High Strength Deformed Bars (HYSD) (Grade III and IV): These bars have higher yield strength (500 N/mm<sup>2</sup> and 550 N/mm<sup>2</sup>, respectively) due to the presence of carbon, manganese, and other alloys. They are used in heavy and critical structures like bridges and high-rise buildings.
- TMT Bars (Thermo-Mechanically Treated) (Fe 415, Fe 500, Fe 550, Fe 600): TMT bars are manufactured with a special process that imparts superior strength and ductility. They are categorized based on their minimum yield strength, with Fe 415 having a yield strength of 415 N/mm<sup>2</sup>, Fe 500 having 500 N/mm<sup>2</sup>, Fe 550 having 550 N/mm<sup>2</sup>, and Fe 600 having 600 N/mm<sup>2</sup>. TMT bars are widely used in modern construction due to their excellent properties and cost-effectiveness.

Each grade of steel reinforcement has its distinct advantages, and the selection of the appropriate grade depends on the structural requirements and design considerations of the specific construction project.





#### **Different Diameter of Steel Reinforcement**

In the construction industry, there are various standard diameters of bars used for reinforcement purposes. The most commonly used diameters of bars are:

- 🛠 6 mm
- 🛠 8 mm
- 💠 10 mm
- ✤ 12 mm
- 💠 16 mm
- 🍫 20 mm
- 💠 25 mm
- 🛠 32 mm
- 💠 40 mm
- ✤ 50 mm

These diameters represent the cross-sectional size of the bars and are available in different lengths, typically ranging from 6 meters to 12 meters or more but generally 12 meters is used, depending on the supplier and project requirements. The selection of the appropriate bar diameter is based on the structural design, the load-carrying capacity required, and the specific construction needs. Larger diameter bars are generally used in heavy and critical structures, while smaller diameter bars are used in lighter and less critical elements.





### **Unit Weight of Steel Reinforcement**



Let's derive this standard formula of unit weight.

Standard formula used for calculating

unit weight of steel reinforcement:





#### **Details about Clear & Effective Cover**

#### **Clear Cover:**

- Clear cover refers to the distance between the outer surface of the concrete and the nearest surface of the reinforcement bar.
- It is designed to provide protection to the reinforcement from environmental factors like moisture, chemicals, and carbonation, as well as to prevent corrosion.
- Clear cover also helps in maintaining the fire resistance of the concrete element.
- It is specified in building codes and standards to ensure the durability and safety of the structure.

#### Effective Cover:

- Effective cover refers to the distance between the center of the reinforcement bar and the nearest outer surface of the concrete.
- It takes into account the bar diameter and the concrete cover to determine the actual distance from the bar center to the concrete surface.
- Effective cover is crucial in structural design calculations as it affects the development length and anchorage of reinforcement.



### **CLEAR COVER**

**EFFECTIVE COVER** 

In Bar Bending Schedule (BBS), the clear cover is considered for detailing and scheduling purposes. The clear cover is essential in determining the bending and cutting length of the bars and ensuring they are placed at the correct position within the concrete element.



#### Value of Clear Cover

The values of clear cover used in different structural members can vary depending on factors like environmental conditions, structural design requirements, and building codes. Here are some general guidelines for clear cover values typically used in different structural elements:



#### 1. Beams and Slabs:

- For normal environmental exposure and non-aggressive conditions: 20 mm to 25 mm.
- For moderate environmental exposure and mildly aggressive conditions: 30 mm to 40 mm.
- For severe environmental exposure and highly aggressive conditions: 50 mm or more.

#### 2. Columns:

- For normal environmental exposure and non-aggressive conditions: 40 mm.
- For moderate environmental exposure and mildly aggressive conditions: 50 mm to 60 mm.
- For severe environmental exposure and highly aggressive conditions: 75 mm or more.

#### 3. Footings and Pile Caps:

- For normal environmental exposure and non-aggressive conditions: 40 mm to 50 mm.
- For moderate environmental exposure and mildly aggressive conditions: 50 mm to 75 mm.
- ✤ For severe environmental exposure and highly aggressive conditions: 75 mm or more.



#### 4. Walls:

- For normal environmental exposure and non-aggressive conditions: 25 mm to 30 mm.
- For moderate environmental exposure and mildly aggressive conditions: 30 mm to 40 mm.
- For severe environmental exposure and highly aggressive conditions: 40 mm to 50 mm.

## 5. Retaining Walls:

- For normal environmental exposure and non-aggressive conditions: 30 mm to 40 mm.
- For moderate environmental exposure and mildly aggressive conditions: 40 mm to 50 mm.
- For severe environmental exposure and highly aggressive conditions: 50 mm to 75 mm.

#### 6. Staircases:

- For normal environmental exposure and non-aggressive conditions: 15 mm to 20 mm.
- For moderate environmental exposure and mildly aggressive conditions: 20 mm to 25 mm.
- For severe environmental exposure and highly aggressive conditions: 25 mm to 30 mm.

## 7. Slab-on-Grade (Ground Slabs):

- For normal environmental exposure and non-aggressive conditions: 20 mm to 25 mm.
- For moderate environmental exposure and mildly aggressive conditions: 30 mm to 40 mm.
- For severe environmental exposure and highly aggressive conditions: 50 mm or more.

## 8. Water Tanks (Reinforced Concrete):

- For normal environmental exposure and non-aggressive conditions: 25 mm to 30 mm.
- For moderate environmental exposure and mildly aggressive conditions: 30 mm to 40 mm.
- For severe environmental exposure and highly aggressive conditions: 40 mm to 50 mm.
- Please note that these values are approximate and may differ based on specific project requirements and local building codes. Designers and engineers should always refer to the applicable building standards and consult with structural consultants to determine the appropriate clear cover values for each project. Additionally, seismic considerations and fire resistance requirements may also influence the selection of clear cover values for specific structural elements.



## Standard Codes Used in Bar Bending Schedule

Here are the names of some standard codes commonly used in Bar Bending Schedule (BBS) in :

#### India:

- IS 2502: Code of Practice for Bending and Fixing of Bars for Concrete Reinforcement (BBS-related guidelines).
- IS 1786: Specification for High Strength Deformed Steel Bars and Wires for Concrete Reinforcement (specifies the properties and grades of reinforcement bars).

#### United States:

- ACI 318: Building Code Requirements for Structural Concrete (provides guidelines for concrete design and reinforcement detailing).
- CRSI Manual of Standard Practice: Published by the Concrete Reinforcing Steel Institute, it covers standard practices for the industry.

#### United Kingdom (British):

- BS 8666: Scheduling, Dimensioning, Bending, and Cutting of Steel Reinforcement for Concrete (covers BBS-related guidelines).
- BS 4466: Specification for Higher Strength Cold Worked Steel Bars for the Reinforcement of Concrete (specifies properties and grades of reinforcement bars).

#### Saudi Arabia:

SASO 42: Saudi Building Code (provides guidelines for structural design and reinforcement detailing in Saudi Arabia).

These standard codes play a crucial role in ensuring consistency, safety, and quality in the construction industry. They provide essential guidelines and specifications for the design, detailing, and construction of reinforced concrete structures, including the preparation of Bar Bending Schedules. Engineers, architects, and construction professionals refer to these codes to ensure that their designs and construction practices adhere to recognized industry standards.



**Bend Deduction** 

#### Bend Deduction in Bar Bending Schedule (BBS):

Bend Deduction refers to the length deducted from the total length of a reinforcement bar due to bending, so that the resulting bar length after bending corresponds to the required design length.

It is essential to account for bend deduction accurately in the BBS to ensure the reinforcement bars fit perfectly within the structural elements without affecting their strength and performance. Why Bend Deduction is Done:

Bend Deduction is done to account for the elongation of the reinforcement bar during bending. When a bar is bent to form hooks, bends, or other shapes, its length increases due to bending radii and curvatures. To maintain the required design length, the bend deduction compensates for this elongation. Types of Bend Deduction:

#### Values of Bend Deduction:

The values of bend deduction vary depending on the specific bending angles, bending radii, and bar diameters used in the construction project.

They can be obtained from relevant design codes, industry standards, or bending machines' manufacturer's recommendations.

For example, 45-degree: 1D, 90-degree: 2D, 135-degree: 3D and 180-degree: 4D.











Торіс

# Symbols & Representation



#### Symbols & Representation in BBS

In a Bar Bending Schedule (BBS), various symbols and representations are used to communicate essential information about the reinforcement bars and their arrangement in a clear and concise manner. These symbols help to identify different types of bars, bending details, and other relevant data. Here are some common symbols and representations used in BBS:

#### Bar Shape Symbols:

- Straight Bar: A straight line represents a straight bar without any bends.
- Bent Bar: A zigzag line or series of angles represent bent bars with specific bending details.

#### **Bar Diameter and Spacing:**

- The diameter of the bar is mentioned alongside the bar shape symbol, e.g., 120 (12mm diameter bar).
- The spacing between parallel bars is indicated, e.g., @150 c/c (150mm center-to-center spacing).

#### **Bend Detail Symbols:**

- Right Angle Bend: A square or L-shaped symbol denotes a right-angle bend.
- U-shaped Bend: A rounded U-shaped symbol represents a U-bend.
- Hook Bend: A small semicircular symbol denotes a standard hook bend.
- Crank Bend: A symbol with a series of angles indicates a crank bend.
- Stirrup or Ring: A closed circular symbol represents a stirrup or ring.

#### **BBS Header and Title:**

The BBS contains a header with details like project name, drawing number, scale, date, and other project-specific information.

A clear title describes the purpose of the BBS and the specific structural element it covers.



## **Dimensional Units:**

The units of measurement used for bar dimensions, such as millimeters (mm) or centimeters (cm), are mentioned.

The BBS refers to the relevant reinforcement drawings or sections for further details and clarification.

These symbols and representations, when used consistently and correctly, make the Bar Bending Schedule a valuable document that facilitates efficient communication, accurate reinforcement fabrication, and precise construction of the reinforced concrete structure.

## Some Basic Symbol given Indian Standard 5525:1969

Symbols Relatin	ng to Cross Sectional Shape and Size of Rei Plain tound bar or Diameter of plain round Plain square bar or Side of plain square bar Deformed bar (includ twisted bar) or Nominal size (equivaler side) of the deformed	inforcement Bars I bar ding square nt diameter or bar ( see Note )	Symbols Bm Col FG GR JT LL LB Sb WL WL WX	Relating to Various Structural Members Beam(s) Column(s) Footing(s) Girder(s) Joist(s) Lintel(s) Lintel Beam(s) Slab(s) Longitudinal Wall Cross Wall
	Img.1.			Img.2.
Symbols EW	Relating to Position and Direction Each way	Symbol. Bt	s <i>Relating</i> Bent b	g to Shape of the Bar Along Its Length ar
$\bigcirc$	Spacing centre to centre	St	Straigh	ht bar
	Limit of area covered by bars	Sıp Sp	Stirrup Spiral	<b>)</b>
<b>,</b>	Direction in which bars exten	nd Ct	Colum	n tie
	Img.3.			Img.4.



## Торіс

## Drawing Reading



## **Drawing Reading**

## Footing Drawing:

#### Footing & Reinforcement Details

Dis.	EXCAVATION	P.C.C	FOOTING	FOOTIN	G DEPTH	REINFORCEMENT ALONG		
	SIZE (m)	THICK (m)	SIZE (m)	AT COLUMN FACE (m)	AT FOOTING END (m)	LONG LOWER TIER	SHORT UPPER TIER	
F1	1x1.2	0.1	0.9x1.1	0.38	0.15	<mark>12</mark> क्	<mark>12</mark> क्	





## **Drawing Reading**

## Column Drawing:

#### Column & Reinforcement Details





## **Drawing Reading**





### Торіс

# Development Length & Lap Length



#### **Development Length/Anchorage Length (Ld):**

- Development length refers to the length of reinforcement required to transfer the stresses between the concrete and the steel reinforcement bars to ensure adequate bond strength.
- It is essential because concrete has low tensile strength compared to steel, so the reinforcement bars need to be adequately anchored into the concrete to effectively resist tension and prevent slippage or pullout.
- The development length is critical in ensuring the stability and load-carrying capacity of reinforced concrete elements like beams, columns, and slabs.

#### Why Development Length is Used:

- When a load is applied to a reinforced concrete member, tensile stresses develop in the reinforcement bars. To prevent premature failure or debonding, the development length ensures that these stresses are safely transferred into the concrete.
- Proper development length is necessary to prevent bond failure, which could lead to structural instability and safety concerns.

#### Industry Value for Development Length:

- The value of development length depends on various factors, such as the type of bar, concrete strength, cover depth, and environmental conditions.
- Development length is specified in relevant design codes, such as ACI 318 (USA), BS 8110 (UK), IS 456 (India), and AS 3600 (Australia).

It is usually expressed in terms of the bar diameter (d) or as a multiple of the bar diameter (typically 40 times the bar diameter for straight bars in tension and 50 times the bar diameter for bent or hooked bars).



### **Development/Anchorage Length**

Here are some useful details related to development length taken from Indian standard 456:200.



20.2.1.1 Design bond	suess in mint st	are method for j	orain bars in tens	sion shall be as t	ciow.
Grade of concrete	M 20	M 25	M 30	M 35	M 40 and above
Design bond stress, $\tau_{hs}$ , N/mm <sup>2</sup>	1.2	1.4	1.5	1.7	1.9

For deformed bars conforming to IS 1786 these values shall be increased by 60 percent.

For bars in compression, the values of bond stress for bars in tension shall be increased by 25 percent.

		Im	ıg.3.				
DEFORM BARS IN TENSION							
Grade of concrete	M 20	M 25	M 30	M 35	M 40 and above		
Design bond stress, τ <sub>ы</sub> , N/mm²	1.92	2.24	2.40	2.72	3.04		

Lap Length



### Lap Length:

- Lap length is the amount of overlap or splice required for two reinforcement develop adequate bars to bond strength when they are joined together.
- It is essential to ensure the continuity of reinforcement along the length of the structure and to resist the tensile forces effectively.
- Lap length is used in locations where two reinforcement bars of the same diameter are joined together, like in beams, columns, and slabs.



## Why Lap Length is Used:

- Lap length ensures the continuity of reinforcement, preventing anv structural weakness or discontinuity in the concrete member.
- The lap length is crucial for distributing stresses uniformly across the splice, allowing the reinforcement to work as a single continuous element.





## Industry Value for Lap Length:

- Similar to development length, the lap length value depends on factors such as the bar diameter, concrete strength, cover depth, and design codes.
- The lap length is specified in design codes, such as ACI 318 (USA), BS 8110 (UK), IS 456 (India), and AS 3600 (Australia).
- It is typically expressed as a multiple of the bar diameter or as an absolute length. Lap length should not be less then the development length.
- Please note that the specific values for development length and lap length can vary depending on the structural design requirements and the code used in a particular country. Engineers and designers should refer to the relevant design codes for accurate and appropriate values of development length and lap length in their projects.

## 6.2.6 Splicing of Longitudinal Bars

## 6.2.6.1 Lap splices

When adopted, closed links shall be provided over the entire length over which the longitudinal bars are spliced. Further,

- a) the spacing of these links shall not exceed 150 mm (see Fig. 3).
- b) the lap length shall not be less than the development length of the largest longitudinal reinforcement bar in tension.
- c) lap splices shall not be provided,
  - 1) within a joint;
  - 2) within a distance of 2*d* from face of the column; and

## Data taken from: IS 13920:2016





Topic

# Cutting Length Formula in BBS





### **Cutting Length Formula**









$$H = 125 - (2x20) - 8 - 8 = 69 mm$$



## Topic

# IS Codes Used in BBS



## **IS Code Reference for Footing**



## Concrete Reinforcement & Detailing SP-34:1987




#### **IS Code Reference for Footing**



6.2 Cover — The minimum thickness of cover to main reinforcement shall not be less than 50 mm for surfaces in contact with earth face and not less than 40 mm for external exposed face. However, where the concrete is in direct contact with the soil, for example, when a levelling course of lean concrete is not used at the bottom of footing, it is usual to specify a cover of 75 mm. This allows for the uneven surface of the excavation. In case of raft foundation, whether resting directly on soil or on lean concrete, the cover for the reinforcement shall not be less than 75 mm.

6.3 Minimum Reinforcement and Bar Diameter — The minimum reinforcement according to slab and beam elements as appropriate should be followed, unless otherwise specified. The diameter of main reinforcing bars should be not less than 10 mm.



#### **IS Code Reference for Column**



## Plain & Reinforced Concrete Code of Practice IS 456:2000

## 26.4.1 Nominal Cover

26.4.2.1 However for a longitudinal reinforcing bar in a column nominal cover shall in any case not be less than 40 mm, or less than the diameter of such bar. In the case of columns of minimum dimension of 200 mm or under, whose reinforcing bars do not exceed 12 mm, a nominal cover of 25 mm may be used.

#### 26.5.3 Columns

#### 26.5.3.1 Longitudinal reinforcement

- c) The minimum number of longitudinal bars provided in a column shall be four in rectangular columns and six in circular columns.
- d) The bars shall not be less than 12 mm in diameter.
- e) A reinforced concrete column having helical reinforcement shall have at least six bars of longitudinal reinforcement within the helical reinforcement.

#### 26.2.5.1 Lap splices

- a) Lap splices shall not be used for bars larger than 36 mm; for larger diameters, bars may be welded (see 12.4); in cases where welding is not practicable, lapping of bars larger than 36 mm may be permitted, in which case additional spirals should be provided around the lapped bars.
- b) Lap splices shall be considered as staggered if the centre to centre distance of the splices is not less than 1.3 times the lap length calculated as described in (c).
- d) The lap length in compression shall be equal to the development length in compression, calculated as described in 26.2.1, but not less. than 24  $\phi$ .
- e) When bars of two different diameters are to be spliced, the lap length shall be calculated on the basis of diameter of the smaller bar.



Ductile Detailing Of Reinforced Concrete Structures Subjected To Seismic Forces -Code Of Practice IS 13920:1993

#### 7 COLUMNS AND FRAME MEMBERS SUB-JECTED TO BENDING AND AXIAL LOAD

7.1.2 The minimum dimension of the member shall not be less than 200 mm. However, in frames which have beams with centre to centre span exceeding 5 m or columns of unsupported length exceeding 4 m, the shortest dimension of the column shall not be less than 300 mm.

7.1.3 The ratio of the shortest cross sectional dimension to the perpendicular dimension shall preferably not be less than 0.4.

**7.1.1** The minimum dimension of a column shall not be less than,

- a) 20  $d_{\rm b}$ , where  $d_{\rm b}$  is diameter of the largest diameter longitudinal reinforcement bar in the beam passing through or anchoring into the column at the joint, or
- b) 300 mm (see Fig. 7).



#### 7.3 Longitudinal Reinforcement

7.3.1 Circular columns shall have minimum of 6 bars.

7.3.2 Splicing of Longitudinal Bars

7.3.2.1 Lap splices

When adopted, closed links shall be provided over the entire length over which the longitudinal bars are spliced. Further,

- a) the spacing of these links shall not exceed 100 mm.
- b) the lap length shall not be less than the development length of the largest longitudinal reinforcement bar in tension.
- c) lap splices shall be provided only in the central half of clear column height, and not
  - 1) within a joint, or
  - 2) within a distance of 2*d* from face of the beam.
- d) not more than 50 percent of area of steel bars shall be spliced at any one section.
- e) lap splices shall not be used for bars of diameter larger than 32 mm for which mechanical splicing shall be adopted.

#### 7.4 Transverse Reinforcement

7.4.1 Transverse reinforcement shall consist of closed loop,

- a) spiral or circular links in circular columns, and
- b) rectangular links in rectangular columns.

In either case, the closed link shall have  $135^{\circ}$  hook ends with an extension of 6 times its diameter (but not < 65 mm) at each end, which are embedded in the confined core of the column (*see* Fig. 10A).

7.4.2 When rectangular links are used,

- a) the minimum diameter permitted of transverse reinforcement bars is 8 mm, when diameter of longitudinal bar is less than or equal to 32 mm, and 10 mm, when diameter of longitudinal bar is more than 32 mm;
- b) the maximum spacing of parallel legs of links shall be 300 mm centre to centre;



#### **IS Code Reference for Beam**



Ductile Detailing Of Reinforced Concrete Structures Subjected To Seismic Forces -Code Of Practice IS 13920:1993

#### 6 BEAMS

#### 6.1 General

Requirements of this section shall apply to beams resisting earthquake-induced effects, in which the factored axial compressive stress does not exceed 0.08  $f_{\rm ck}$ . Beams, in which the factored axial compressive stress exceeds 0.08  $f_{\rm ck}$ , shall be designed as per requirements of 7.

**6.1.1** Beams shall preferably have width-to-depth ratio of more than 0.3.

6.1.2 Beams shall not have width less than 200 mm.

**6.1.3** Beams shall not have depth D more than 1/4th of clear span. This may not apply to the floor beam of frame staging of elevated RC water tanks.

#### 6.2 Longitudinal Reinforcement

**6.2.1** The longitudinal reinforcement in beams shall be as given below:

a) Beams shall have at least two 12 mm diameter bars each at the top and bottom faces.

**6.2.5** At an exterior joint, top and bottom bars of beams shall be provided with anchorage length beyond the inner face of the column, equal to development length of the bar in tension plus 10 times bar diameter minus the allowance for 90° bends (*see* Fig. 2).



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#### **IS Code Reference for Beam**

#### 6.2.6 Splicing of Longitudinal Bars

#### 6.2.6.1 Lap splices

When adopted, closed links shall be provided over the entire length over which the longitudinal bars are spliced. Further,

- a) the spacing of these links shall not exceed 150 mm (*see* Fig. 3).
- b) the lap length shall not be less than the development length of the largest longitudinal reinforcement bar in tension.
- c) lap splices shall not be provided,
  - 1) within a joint;
  - within a distance of 2d from face of the column; and
  - within a quarter length of the beam adjoining the location where flexural yielding may occur under earthquake effects.

6.3.2 The minimum diameter of a link shall be 8 mm.





#### 6.3.5 Close Spacing of Links

Spacing of links over a length of 2d at either end of a beam shall not exceed,

- a) *d*/4;
- b) 8 times the diameter of the smallest longitudinal bar; and
- c) 100 mm (see Fig. 6).

**6.3.5.1** The first link shall be at a distance not exceeding 50 mm from the joint face.

**6.3.5.2** Closely spaced links shall be provided over a length equal to 2d on either side of a section where flexural yielding may occur under earthquake effects. Over the remaining length of the beam, vertical links shall be provided at a spacing not exceeding d/2.







### Concrete Reinforcement & Detailing SP-34:1987

#### 9.2 Spacing, Cover and Diameter

#### 9.2.1 Spacing

- a) The pitch of the bars for main tensile reinforcement in solid slab shall be not more than thrice the effective depth of such slab or 450 mm, whichever is smaller.
- b) The pitch of the distribution bars or the pitch of the bars provided against shrinkage and temperature shall not be more than 5 times the effective depth of such slab or 450 mm, whichever is smaller. Table C-6 (see Appendix C) give area of bars for different spacing and diameter of bars.

#### 9.2.2 Cover

- a) The cover at each end of reinforcing bar shall be neither less than 25 mm nor less than twice the diameter of such bar.
- b) The minimum cover to reinforcement (tension, compression, shear) shall be not less than 15 mm, nor less than the diameter of bar.

9.2.3 Bar Diameters — The main bars in the slab shall not be less than 8 mm (high yield strength bars) or 10 mm (plain bars) and distribution steel shall not be less than 6 mm diameter bars. The diameter of the bar shall not also be more than one-eighth of the slab thickness.

### Plain & Reinforced Concrete Code of Practice IS 456:2000

D-1.4 Tension reinforcement provided at mid-span in the middle strip shall extend in the lower part of the slab to within 0.25 l of a continuous edge, or 0.15 l of a discontinuous edge. **D-1.5** Over the continuous edges of a middle strip, the tension reinforcement shall extend in the upper part of the slab a distance of 0.15 l from the support, and at least 50 percent shall extend a distance of 0.3 l.

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Topic

# BBS of RCC Component



## Stirrups





Steps Involved in making a stirrup













- Cutting Length Formula : (4H) + Hook Length Bend Deduction
- Cutting Length Formula : (4H) + (2x135\*hook) (3x90\*bend)-(2X135\*bend)
- ►  $H = \sqrt{(X/2)^2 + (Y/2)^2}$ , X = 450 40 40 = 370 mm, Y = 400 40 40 = 320 mm

► 
$$H = \sqrt{(370/2)^2 + (320/2)^2}$$
 H = 245 mm

Cutting Length Formula : (4 x 245) + (2x12x8) - (3x2x8) - (2x3x8) = Answer solve yourself















## Footing





- Given data:
- Footing length = 2000 mm, width = 1500 mm, depth = 300 mm
- Rebar diameter = 12 mm
- Spacing=150 mm
- Cover = 50 mm on all the sides



#### **Bar Bending Schedule of Footing**





## Column



#### **Bar Bending Schedule of Column**



- Given data :
- Longitudinal bar dia. d = 16 mm
- no. of bars = 4 no.
- Lateral ties bar dia. d1= 8 mm
- spacing = 250 mm
- $\succ$  cover = 40 mm.
- Column size x = 300 mm & y = 230 mm.
- Development length Ld = 50d





#### **Bar Bending Schedule of Column**

□ Length of the longitudinal bar

➤= up to ground level + GL to plinth level + plinth level to slab bottom + slab cover + Ld + L-bend in footing - distance from footing bottom.

▶= {1200 mm + 450 mm + 3000 mm + 20 mm + 50d + 300 mm} - 70 mm.

➤= {4670 + (50 × 16mm) + 300 mm } - 70 mm

≽= 5770 mm - 70 mm

- ≻= 5700 mm i.e., 5.70 m
- Length of the lateral ties
- = perimeter of lateral ties + total hook length no. of bends
- = 2sides × (x 2 × cover) + 2 sides x (y 2 × cover) + (2nos x hook length) (3 nos.
   × bend)

(Here, we have taken hook length = 12d1 for 135° & bend = 2d1 for 90°L)

- = {[2x (300mm 2× 40mm)] + [2 × (230 mm 2 × 40 mm)]} + { 2 × 12 × 8mm } {3×2 x 8mm }
- = {[2 x 220 mm] + [2 x 150 mm]} + 192 mm 48 mm
- = {440 mm + 300 mm} + 144 mm
- = 884 mm i.e., 0.884 m.
- **Total number of lateral ties (stirrups)**
- = {[length of the longitudinal bar (Ld + L bend over footing)] ÷ stirrup spacing} +1
- = {[ 5700 mm (50 x 16 mm + 300 mm)] = 250 mm} +1
- ➤ = {[5700mm 1100mm] ÷ 250 mm} +1
- $\blacktriangleright$  = {4600 mm ÷ 250 mm} + 1
- > = 18.4 + 1
- ➤ = 19.4 nos.
- Rounding off, the number of stirrups required = 20 nos.

Note: Ld + L bend is deducted from the length as no stirrups are provided over that length.



## Beam





- Beam size = 300mm x 380 mm
- Top & bottom rebar dia. = 12 mm,
- Number of bars = 4 nos.
- Stirrups #8 mm @ 150 mm c/c
- $\blacktriangleright$  Clear cover =25 mm on all the sides.

8# @150 C/C Section: A - A

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- The cutting length of the main bar
- $\geq$  = [(2 times × Ld) + inner distance between columns (2nos. × 2d)]

(Let us take development length Ld as 50d, and we have taken 2d for the 90° bend deductions)

 $\ge = [(2 \times 50 \times 12 \text{ mm}) + 2500 \text{ mm} - (2 \text{ nos.} \times 2 \times 12 \text{ mm})]$ 

- ➤ = [ 1200 mm + 2500 mm 48 mm]
- ➤ = 3652 mm i.e., 3.652 m



#### **Bar Bending Schedule of Beam**

```
Length of Lateral Ties
\geq = [2nos. x {(a + b)} + (hook length) – (90° bend) – (135° bend)]
Where,
a = beam width – 2 × cover
b = beam depth - 2 × cover
rac{}{} = [2 nos. x {(300 mm - 2 × 25mm) + ( 380 mm - 2 × 25mm )} + (2nos × 12d) - (3 nos.
\times 2d) – (2 nos. \times 3d)]
(Here, 12d is taken for hook length.
We have deducted 2d for 90° bend -3nos., & 3d for 135° bend -2nos. as shown in the
above drawing.)
\geq = [2 \text{ nos. } \times \{(250 \text{ mm}) + (330 \text{ mm})\} + (2 \text{ nos. } \times 12 \times 8 \text{ mm}) - (3 \text{ nos. } \times 2 \times 8 \text{ mm}) - (
nos. \times 3 \times 8 mm)]
= [2 nos. x { 580 mm } + 192 mm - 48mm - 48mm]
➤ = [1160 mm + 192 mm - 96 mm]
➤ = 1256 mm i.e. 1.256 m
Number of stirrups
= (plinth beam length ÷ stirrup spacing) + 1
= (2500 mm ÷ 150 mm) +1
= 16.66 + 1
= 17.66 nos.
```

= By rounding off, the no. of stirrups required = 18 nos.



## Slab







#### **Bar Bending Schedule of Slab**

- Details from the diagram:
- Thickness of slab is 150 mm.
- Bottom bar of slab will be provided 8 mm dia of steel is at 200 mm center to center spacing.
- Top bar of slab will be provided 8 mm dia of steel is at 200 mm center to center spacing.
- Extra bar of slab at x-axis will be provided 8 mm dia of steel is at 125 mm center to center spacing.
- Extra bar of slab at y-axis will be provided 8 mm dia of steel is at 125 mm center to center spacing.
- Top Distribution bar of slab at x-axis will be provided 8 mm dia of steel is at 125 mm center to center spacing.
- Top Distribution bar of slab at y-axis will be provided 8 mm dia of steel is at 125 mm center to center spacing.
- Concrete Cover of slab is 20 mm
- □ Steps for BBS of Slab:
- Numbers of steel in Main bar:
- Number of steel bar = ((Total length of slab Beam Width) ÷ spacing of bar) +1
- Number of steel bar = (5000 300) ÷ 200 + 1
- Number of steel bar = 25 numbers
- Numbers of steel in Distribution bar:
- Number of steel bar = ((Total length of slab Beam Width) ÷ spacing of bar) +1
- Number of steel bar = (5000 300) ÷ 200 + 1
- Number of steel bar = 25 numbers
- Numbers of Extra bar at x-axis:
- Number of steels = ((Total length of slab Beam Width) ÷ spacing of bar) +1
- Number of steel bar = (5000 300) ÷ 125 + 1
- Number of steel bar = 39 numbers
- As the Extra bars on both the X-axis side = 39 x 2 = 78



#### **Bar Bending Schedule of Slab**





#### **Bar Bending Schedule of Slab**

- □ Cut Length of Extra Bar at x-axis:
- Total Length of extra bar = Length of extra bar concrete cover
- ➤ = 1500 20
- = 1480 mm or 1.48 meter
- Now we find the length of bar.
- The total length of extra bar at x-axis = 1480 x number of extra bar in slab
- The total length of bar = 1480 x 78
- The total length of bar = 1,15,440 mm
- Cut Length of Extra Bar at y-axis:
- Length of Extra Bar at y-axis = slab length concrete cover
- ▶ = 1500 20
- = 1480 mm or 1.48 m
- Now we find the length of bar.
- The total length of Extra bar = 1480 x number of extra bar in slab
- The total length of bar = 1480 x 78
- The total length of bar = 1,15,440 mm
- Cut Length of Top Distribution Bar at x-axis:
- Length of Top Distribution bar = slab length 2(concrete cover)
- ➤ = 5000 -2(20)
- = 4960 mm or 4.96 m
- Now we find the length of bar.
- The total length of Top Distribution Bar = 4960 x number of steels in slab
- The total length of Top Distribution Bar = 4960 x 25
- The total length of bar = 1,24,000 mm



- □ Cut Length of Top Distribution Bar at y-axis:
- Length of Top Distribution bar = slab length 2(concrete cover)
- ▶ = 5000 -2(20)
- = 4960 mm or 4.96 m
- Now we find the length of bar.
- The total length of Top Distribution Bar = 4960 x number of steels in slab
- The total length of Top Distribution Bar = 4960 x 25
- The total length of bar = 1,24,000 mm



## **Circular Slab**



- Given data:
- Diameter of the circular slab = 1600mm = 1.6m.
- $\succ$  Clear cover for the reinforcement = 25mm.
- Rebar diameter = 10mm.
- Rebar spacing = 150mm c/c



### **Bar Bending Schedule of Circular Slab**

- The formula for finding the length of the bar
- > =2√r2 d2

#### Where,

- r = [diameter of the slab (2nos.x clear cover )] ÷ 2
- $\blacktriangleright$  d = c/c distance of the individual bars from the central bar of the circle.
- As you can observe in the above-given drawing, I have drawn a red-coloured circle by deducting the clear cover. Radius r in the above formula will be the radius of this red circle.
- r = [1600mm (2nos. x 25mm)] ÷ 2
- ➤ = [1550mm] ÷ 2
- ➤ = 775mm.
- The value of r will be the same for the cutting length calculation of every individual bar of the slab.
- Note: All the rebars of the circular slab act as a chord of the red circle. To gain a basic understanding of this theory, you must go through the article,
- "The length of the individual bars in the upper half part of the circular slab will be different.
- The cutting length of the bars in the lower half portion will be equal to the upper half part bars.
- I have named the bars for the half portion of the Circular slab and let us find out the cutting length of each of these bars."
- 1. Cutting length of bar AA1
- = diameter of red circle = 1550mm
- 2. Cutting length of bar BB1
- > =2√r2 d2
- ➢ Here, d = 150mm.
- > = 2 × √7752 1502
- > = 2 × √600625-22500
- > = 2 × √578125
- ➤ = 2 × 760.345
- ➤ = 1520.69mm = 1.521m





#### **Bar Bending Schedule of Circular Slab**

- No. of bars in a circular slab
- The no. of top bars in the circular slab
- = [(diameter of the slab) ÷ c/c bar spacing] +1
- ➤ = [(1600mm) ÷ 150mm] + 1
- ➤ = 11 nos.



- Total no. of bars
- = Top bars + Bottom bars
- = 11nos + 11nos.=22nos.
- As the upper half part of the circle is identical to the bottom half part, you will have 2nos of central common bars and 4 nos. of the chord bars having the same cutting length.
- 1. Cutting length of central bar AA1 = 1.55m = 2nos.
- 2. Cutting length of bar BB1 = 1.521m = 4nos.
- 3. Cutting length of bar CC1 = 1.429m = 4nos.
- 4. Cutting length of bar DD1 = 1.261m = 4nos.
- 5. Cutting length of bar EE1 = 0.981m = 4nos.



# BBS Excel Format



## Bar Bending Schedule Format

NOTES PADHO											
Yaha Hoga Jugaad	16 mm (kg)								l wt. . of ulate		
	12mm (KG)		420.37	233.60		149.50	72.82		if Tota le dia o calc end.		
	10mm (KG)		•	•		•	•		alue o sam elps t ity at		
of	8mm (KG)		•	•		•	•	μ	Put va under bar. H quant <b>mat</b>		
th t Total Wt. Bar	Total Wt.		420.37	233.60		149.50	72.82		a la		
	Unit Wt.		0.889	0.889		0.889	0.889		it Wt. d irect formu		
l leng bar ir emen	Total Length		472.92	262.80		168.19	81.92		Un Bar put		
Tota of ele	Cutting Length (m)	FOOTING	2.25	1.75		1.75	1.28		Anlog b. tut 1 he		
Cut L									t ex. fter la		
	(m) CL <sub>2 (m)</sub>								off. Cut alue i lement olumn ifferent ength a		
t o. Of 3ar	. of CL1		4	0		2	8				
emen ving No E	of bar Bi		2# 1	2# 1		2# 1	2# (		Pad Pad		
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mber ou ar	Bar		<b>7</b>	200		200	200	•	čeq. X.N		
NU	Shape of		200	200		200	200		ar ben		
tails of element ou are solving	Description	Æ			F2				Bar s for b		
De De V	S.No.	-	X- dir	Y- dir	2	X- dir	Y- dir				
Se									67		



### Bar Bending Schedule Automatic Format for Stirrup




## **Bar Bending Schedule Automatic Format for Footing**

48.95 kg 37.02 kg 64.25 kg 43.18 kg mm(kg) 10 learn manual calculation first because automatic calculation is not always 100% accurate. Value changes as Note: This automatic excel format will help you calculate BBS of different components. But you should 12mm (KG) . 10mm (KG) 8mm (KG) . 37.02 kg 64.25 kg Unit Wt Total Wt. 48.95 kg 43.18 kg 1000mm 1.58 kg 1.58 kg 1.58 kg 1.58 kg 27.33 m 30.98 m 23.42 m 40.66 m @200 Length 3000mm Total per different conditions. **BBS of Double mesh Footing** 1.94 3.90 3.90 1.94 Cutting lenngth E 007*@* 9 16 21 No. of bars 16# 16# 16# 16# Dia of bar 1 <del>.</del> 3000mm 16# @150C/C 16# @150C/ No. of 16# @200C/ @200C/ Items 16# 50mm 000mm 200mm 800mm Shape of Bar Ľ X -dir Bottom Reinforcement Y -dir Bottom Reinforcement Y -dir Bottom Reinforcement X -dir Bottom Reinforcement -dir Top Reinforcement -dir Top Reinforcement X -dir Top Reinforcement Y -dir Top Reinforcement Description No. of Items ooting Size Clear Cover Footing F2 Footing ID Height (H) S.No. General Data

Visit : www.NotesPadho.com to Download This Excel Format



С	olu	m	n BBS	
Description	value		Description	Value
UG Pedestal Depth	1700		Cutting Length Of One Bar	6336
Footing Depth	300		Weight Of One Bar	5.632
Plinth Beam Depth	300		Steel Required for 1 Column	38.016
Floor Beam Depth	300		Steel Weight for 1 Column	33.792
No of Floor Beam	1			
Floor Height	3000			
Parapet Wall Height	500			
Footing Development Length	300			
Dia Of Bar	12			
Cover	40			
Footing Main Bar	12			
Footing Distribution Bar	12			
No of Bar in C <mark>olumn</mark>	6			

Note: This automatic excel format will help you calculate BBS of different components. But you should learn manual calculation first because automatic calculation is not always 100% accurate. Value changes as per different conditions.

Visit : www.NotesPadho.com to Download This Excel Format



# Bar Bending Schedule Automatic Format for Beam

upport & members General Data	First Support Last Support us ( C/C ) Member 1 Member 2	B2 Beam Beam						
upport & members General Data	First Support Last Support Last Support Second	B2 Beam Beam	-					
upport & members General Data	First Support Last Support rs ( C/C ) Member 1 Member 2	Beam Beam			l	-		
upport & members General Dat	Last Support rs ( C/C ) Member 1 Member 2	Beam	250 mm	350 mm		Clear Cover	25 mm	
upport & members General	rs ( C/C ) Member 1 Member 2		250 mm	350 mm		No of Items	2	
upport & members	rs ( C/C ) Member 1 Member 2					Stirrups	#8	@120C/C
upport & members	rs ( C/C ) Member 1 Member 2					Beam Section	250 mm	300 mm
npport & members	rs ( C/C ) Member 1 Member 2					Development Length	50 d	
npport & members	rs ( C/C ) Member 1 Member 2					Lap Length	50 d	
upport & members	Member 1 Member 2		Ň	upport				
upport & members	Member 2	2395 mm		Intermidiate Support 1 2:	250 mm			
upport & member		3050 mm	<u>I</u>	Intermidiate Support 2 25	250 mm			
məm & hoqqu	Member 3	3255 mm		Intermidiate Support 3 2:	250 mm			2771
n & hoqqu	Member 4	2375 mm		Intermidiate Support 4 40	100 mm			3650
poddr	Member 5	2510 mm		Intermidiate Support 5 40	400 mm			
dr	Member 6	2375 mm		Intermidiate Support 6 2:	250 mm			
	Member 7	3255 mm		Intermidiate Support 7 2:	250 mm			
s	Member 8	3050 mm	1	Intermidiate Support 8 25	250 mm			
	Member 9	2395 mm	1	Intermidiate Support 9				
	Member 10		]					
			2	1ain Reinforcement				
			2	1ain Reinforcement Top	2	12		
			2	<b>1ain Reinforcement</b> Top Bottom	~ ~	12		
			2	fain Reinforcement Top Bottom	2	12		

N	<b>DTES PADHO</b>
Ya	ha Hoga Jugaad

AR

## Bar Bending Schedule Automatic Format for Slab

	JE OF H	<b>DISTRIBUTION B</b>	77								
	AOLI	MAIN BAR	<i>LL</i>								
	THICKNESS OF SLAB	125									
of Slab	COVER	20									
BBS	SHORTER SPAN (LX)	4000	SPACING	130	130	760	007	090	700		130
	LONGER SPAN (LY)	6000	DIA OF BAR	8	8	ð	0	0	0		8
	SIZE OF SLAB		TYPE OF BAR	MAIN BAR	DISTRIBUTION BAR	TOP EXTRA BAR IN LEFT	& RIGHT	TOP EXTRA BAR IN TOP &	BOTTOM SIDE	TOP EXTRA DISTRIBUTION	BAR IN LEFT & RIGHT

S.NO.

0 0

4

130

 $\infty$ 

TOP EXTRA DISTRIBUTION BAR IN TOP & BOTTOM SIDE

9

SIDE

ŝ

Unit								Kg		Kg	
TOTAL WT(IN KG)	90.73	85.77	12.21	13.19	64.17	64.04		330.11	16.51	346.61	
UNIT WT.	0.395	0.395	0.395	0.395	0.395	0.395					
TOTAL LENGTH(IN M)	229.64832	217.09888	30.912	33.376	162.432	162.112					
CUTTING LENGTH(IN M)	4.784	6.784	1.717	2.384	6.768	4.768		SED IN TWO-WAY SLAB	TAGE	<b>FWO-WAY SLAB</b>	
DIA. OF BAR(IN MM)	8	8	8	8	8	∞		WT. OF STEEL TO BE US	ADD 5% WAS	<b>GRAND TOTAL WT. OF 1</b>	
NO. OF BAR	48	32	18	14	24	34		TOTAI			
TYPES OF BAR	MAIN BAR	DISTRIBUTION BAR	TOP EXTRA BAR IN LEFT & RIGHT	TOP EXTRA BAR IN TOP & BOTTOM SIDE	TOP EXTRA DISTRIBUTION BAR IN LEFT & RIGHT SIDE	TOP EXTRA DISTRIBUTION BAR IN TOP & BOTTOM	SIDE				
S.NO.	1	2	3	4	5	9					

learn manual calculation first because automatic calculation is not always 100% accurate. Value changes as Note: This automatic excel format will help you calculate BBS of different components. But you should per different conditions.



Size (outer to outer)

# Bar Bending Schedule Automatic Format for Circular Slab

Reinforcer	nent	12#	#######										
Clear cove	I	20mm											
No of iten	IS	1			L	1980							
			_										
S.No.	DESCRIP	SHAPE	NO. OF	DIA.OF	NO. OF	CUTTIN G	TOTAL	UNIT	TOTAL	8mm(Kg)	10mm(Kg)	12mm(Kg)	16mm(Kg)
	NOIT	OF BAPS		BARS	BARS	LENGT •	TENGTH	WEIGHT	WEIGHT				
	L1		1	12 #	2	3.96 m	7.92 m	0.89 kg	7.04 kg	•	•	7.04 kg	•
	L2		1	12 #	4	3.95 m	15.79 m	0.89 kg	14.04 kg	•	•	14.04 kg	•
	L3		1	12 #	4	3.91 m	15.66 m	0.89 kg	13.92 kg	•	•	13.92 kg	•
	L4		1	12 #	4	3.86 m	15.43 m	0.89 kg	13.71 kg	•	•	13.71 kg	•
	L5		1	12 #	4	3.77 m	15.10 m	0.89 kg	13.42 kg	•	•	13.42 kg	•
	T/6		1	12 #	4	3.66 m	14.66 m	0.89 kg	13.03 kg	•	•	13.03 kg	•
	L7		1	12 #	4	3.53 m	14.11 m	0.89 kg	12.54 kg		-	12.54 kg	•
	L8		1	12 #	4	3.36 m	13.43 m	0.89 kg	11.94 kg		•	11.94 kg	•
	L9		1	12 #	4	3.15 m	12.60 m	0.89 kg	11.20 kg	-	•	11.20 kg	•
	L10		1	12 #	4	2.90 m	11.59 m	0.89 kg	10.30 kg	-	•	10.30 kg	•
	L11		1	12 #	4	2.58 m	10.34  m	0.89 kg	9.19 kg		•	9.19 kg	•
	L12		1	12 #	4	2.19 m	8.76 m	0.89 kg	7.78 kg	•	•	7.78 kg	•
	L13		1	12 #	4	1.65 m	6.60 m	0.89 kg	5.87 kg	•	•	5.87 kg	•
	L14		1	12 #	4	0.69 m	2.75 m	0.89 kg	2.44 kg		•	2.44 kg	•
lear	lote: This n manua	s automa al calcula	atic exce	l format t becaus	will help e autom per	o you ca natic calo differer	lculate B culation i nt condit	BS of dif is not alv ions.	ferent c ways 100	ompone 0% accur	nts. But ate. Valu	you shou ie change	ld es as
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# Bar Bending Schedule Automatic Format for Sunken Slab

				Bar Bending	Schedule o	of Sunken Sl	de						
	Sunken Slab	S4											
	Longer Span	2625 mm		Beam Section	250 mm	300 mm							
	Shorter Span	1025 mm		Clear Cover of Beam	25 mm								
				Top Dis at									
	Clear Cover of Slab	20 mm		Dia. Of Main Bar	8	125	1						
	No. of Items	4		Dia. Of Dis. Bar	8	125							
Ċ	Description	Shape of Bar	No. of Items	Dia of bar	No. of bars	Cutting lenngth (m)	Total Length	Unit Wt	Total Wt.	8mm (KG)	10mm (KG)	12mm (KG)	16 mm(KG)
	Sunken Slab S4					•					-		
	Bottom Main Bar		4	8	¢ 22	1.48	129.80 m	0.40 kg	51.28 kg	51.28 kg	•	•	•
	Bottom Distribution Bar		4	8	¢ 10	3.08	123.00 m	0.40 kg	48.59 kg	48.59 kg	•	•	•
	Top Main Bar		4	8	ŧ 22	1.48	129.80 m	0.40 kg	51.28 kg	51.28 kg	•	•	•
	Top Distribution Bar		4	8#	¢ 10	3.08	123.00 m	0.40 kg	48.59 kg	48.59 kg	-	-	•
	Note: This automati arn manual calculati	ic excel on first	format	: will help you se automatic per diffe	i calcula calculat erent co	ite BBS o ion is no indition	of diffe ot alwa s.	rent cc ys 100	ompone % accu	ents. Bu rate. Va	ut you s alue ch	should	as
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S.No.

<u>General Data</u>



Торіс

# BBS Sample Drawings









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